



Harmonised Product Standard

EN 14351-1:2006 +A2:2016

Declaration of Performance

Type of construction product:
Facade windows and Casement doors

VELFAC EDGE
Enhanced weather performance

DOP no.:
EDGEew20250201

The performance of the Facade windows and Casement doors in the product line VELFAC EDGE; Enhanced weather performance are in conformity with the declared in the following pages.

This Declaration of Performance is issued under the sole responsibility of DOVISTA A/S.
System of assessment and verification of constancy of performance of the construction product:
(AVCP) System 3

Intended use:
For domestic and commercial buildings

Manufacturer:

DOVISTA A/S

Bygholm Søpark 21D, 8700 Horsens, Denmark

Notified Bodies (Test institute):
NB 1235 - DANISH TECHNOLOGICAL INSTITUTE
NB 0402 - RISE RESEARCH INSTITUTES OF SWEDEN


Windows and Doors containing Electrical and Electronic Equipment are in conformity with RoHS (Directive 2011/65/EU of the European Parliament and of the Council of 8 June 2011 on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment) as amended by Directive 2015/863/EU.

Date:

23 januar 2025

Signed on behalf of DOVISTA A/S

Horsens



Allan Lindhard Jørgensen
CEO, DOVISTA A/S

Declaration of Performance VELFAC EDGE; Enhanced weather performance

Opening function		4.2 Resistance to windload	4.5 Water tightness	4.6 Dangerous substances	4.8 Load bearing capacity of safety devices	4.11 Acoustic performance	4.12 * Thermal transmittance	4.13 * Radiation properties	4.14 Air permeability
CDO Casement door, 1-leaf									
Declared value		Class C4 (1600 Pa)	Class E1200 (1200 Pa)	None	(350N/60s), Optional	NPD	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)
Classification standard		EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard		EN 12211:2016	EN 1027:2016	-	EN 14609:2003	-	EN ISO 10077-2: 2003/2012	-	EN 1026:2016
Notified body		NB 1235	NB 1235	-	NB 1235	-	NB 1235	-	NB 1235
Test report		DTI/251936-3/2024-May	DTI/251936-3/2024-May	-	DTI/202289-03/2024-Feb.	-	0108/655681, 2015-07-16	0108/655681, 2015-07-1	DTI/251936-3/2024-May
Tested size (mm), WxH		1077 x 2400	1077 x 2400	-	1077 x 2469	-	1230 x 1480	-	1077 x 2400
CDO-2 Casement door, 2-leaf									
Declared value		NPD	NPD	None	NPD	NPD	NPD	NPD	NPD
Classification standard		-	-	-	-	-	-	-	-
Test standard		-	-	-	-	-	EN ISO 10077-2: 2003/2012	-	-
Notified body		-	-	-	-	-	NB 1235	-	-
Test report		-	-	-	-	-	0108/655681, 2015-07-16	0108/655681, 2015-07-1	-
Tested size (mm), WxH		-	-	-	-	-	2500 x 2180	-	-
FC Fixed casement									
Declared value		Class C4 (1600 Pa)	Class E1200 (1200 Pa)	None	N/A	**	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)
Classification standard		EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard		EN 12211:2016	EN 1027:2016	-	-	SS-EN ISO 10140-1:2021/2:2021	EN ISO 10077-2: 2003/2012	-	EN 1026:2016
Notified body		NB 1235	NB 1235	-	-	NB 0402	NB 1235	-	NB 1235
Test report		DTI/251936-5/2024-Jun.	DTI/251936-5/2024-Jul.	-	-	**	0108/655681, 2015-07-16	0108/655681, 2015-07-1	DTI/251936-5/2024-Jun.
Tested size (mm), WxH		2800 x 1700	2800 x 1700	-	-	1230 x 1480	1230 x 1480	-	2800 x 1700

*Thermal transmission coefficient (4.12) and radiation properties (4.13) of a specific product is provided in quotations and order confirmations in accordance with EN 14351-1:2006 +A1:2010.

** Declared values see sheet "4.11, Acoustic performance"

Declaration of Performance VELFAC EDGE; Enhanced weather performance

Opening function		4.2 Resistance to windload	4.5 Water tightness	4.6 Dangerous substances	4.8 Load bearing capacity of safety devices	4.11 Acoustic performance	4.12 * Thermal transmittance	4.13 * Radiation properties	4.14 Air permeability
SCD Sliding casement door, 1-leaf									
Declared value		Class C4 (1600 Pa)	NPD	None	N/A	NPD	NPD	NPD	Class 4 (±600 Pa)
Classification standard		EN 12210:2016	-	-	-	-	-	-	EN 12207:2016
Test standard		EN 12211:2016	-	-	-	-	-	-	EN 1026:2016
Notified body		NB 1235	-	-	-	-	-	-	NB 1235
Test report		DTI/251936-1/2024-Jun.	-	-	-	-	-	-	DTI/251936-1/2024-Jun.
Tested size (mm), WxH		2700 x 2400	-	-	-	-	-	-	2700 x 2400
SCD-2 Sliding casement door, 2-leaf									
Declared value		NPD	NPD	None	N/A	NPD	NPD	NPD	NPD
Classification standard		-	-	-	-	-	-	-	-
Test standard		-	-	-	-	-	-	-	-
Notified body		-	-	-	-	-	-	-	-
Test report		-	-	-	-	-	-	-	-
Tested size (mm), WxH		-	-	-	-	-	-	-	-
SGO Side-guided window									
Declared value		Class C4 (1600 Pa)	Class E1200 (1200 Pa)	None	(350N/60s), Optional	**	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)
Classification standard		EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard		EN 12211:2016	EN 1027:2016	-	EN 14609:2003	SS-EN ISO 10140-1:2021/2:2021	EN ISO 10077-2: 2003/2012	-	EN 1026:2016
Notified body		NB 1235	NB 1235	-	NB 1235	NB 0402	NB 1235	-	NB 1235
Test report		DTI/251936-8/2024-Jul.	DTI/251936-8/2024-Jul.	-	DTI/202289-06/2024-Feb.	**	0108/655681, 2015-07-16	0108/655681, 2015-07-1	DTI/251936-8/2024-Jul.
Tested size (mm), WxH		1000 x 1800	1000 x 1800	-	1430 x 1600	1230 x 1480	1230 x 1480	-	1000 x 1800

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SHO Sidehung window									
Declared value		Class C4 (1600 Pa)	Class E1200 (1200 Pa)	None	(350N/60s), Optional	**	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)
Classification standard		EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard		EN 12211:2016	EN 1027:2016	-	EN 14609:2003	SS-EN ISO 10140-1:2021/2:2021	EN ISO 10077-2: 2003/2012	-	EN 1026:2016
Notified body		NB 1235	NB 1235	-	NB 1235	NB 0402	NB 1235	-	NB 1235
Test report		DTI/251936-8/2024-Jul.	DTI/251936-8/2024-Jul.	-	DTI/202289-06/2024-Feb.	**	0108/655681, 2015-07-16	0108/655681, 2015-07-1	DTI/251936-8/2024-Jul.
Tested size (mm), WxH		1000 x 1800	1000 x 1800	-	1430 x 1600	1230 x 1480	1230 x 1480	-	1000 x 1800
TGO Top-guided window									
Declared value		Class C4 (1600 Pa)	Class E1200 (1200 Pa)	None	(350N/60s), Optional	**	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)
Classification standard		EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard		EN 12211:2016	EN 1027:2016	-	EN 14609:2003	SS-EN ISO 10140-1:2021/2:2021	EN ISO 10077-2: 2003/2012	-	EN 1026:2016
Notified body		NB 1235	NB 1235	-	NB 1235	NB 0402	NB 1235	-	NB 1235
Test report		DTI/202289-18/2024-Feb.	DTI/251936-7/2024-Jul.	-	DTI/202289-06/2024-Feb.	**	0108/655681, 2015-07-16	0108/655681, 2015-07-1	DTI/202289-18/2024-Feb.
Tested size (mm), WxH		1800 x 1488	1800 x 1488	-	1430 x 1600	1230 x 1480	1230 x 1480	-	1800 x 1488
THO Tophung window									
Declared value		Class C4 (1600 Pa)	Class E1200 (1200 Pa)	None	(350N/60s), Optional	**	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)
Classification standard		EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard		EN 12211:2016	EN 1027:2016	-	EN 14609:2003	SS-EN ISO 10140-1:2021/2:2021	EN ISO 10077-2: 2003/2012	-	EN 1026:2016
Notified body		NB 1235	NB 1235	-	NB 1235	NB 0402	NB 1235	-	NB 1235
Test report		DTI/202289-18/2024-Feb.	DTI/251936-2/2024-Jul.	-	DTI/202289-06/2024-Feb.	**	0108/655681, 2015-07-16	0108/655681, 2015-07-1	DTI/202289-18/2024-Feb.
Tested size (mm), WxH		1800 x 1488	1800 x 777	-	1430 x 1600	1230 x 1480	1230 x 1480	-	1800 x 1488

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THROX	Tophung reversible window								
Declared value		Class C4 (1600 Pa)	Class E1200 (1200 Pa)	None	(350N/60s), Optional	**	1,33 (W/m2K)	g 0,64 / LT 0,82	Class 4 (±600 Pa)
Classification standard		EN 12210:2016	EN 12208:2016	-	-	-	-	-	EN 12207:2016
Test standard		EN 12211:2016	EN 1027:2016	-	EN 14609:2003	SS-EN ISO 10140-1:2021/2:2021	EN ISO 10077-2: 2003/2012	-	EN 1026:2016
Notified body		NB 1235	NB 1235	-	NB 1235	NB 0402	NB 1235	-	NB 1235
Test report		DTI/268669-7/2024-Okt.	DTI/268669-7/2024-Okt.	-	DTI/202289-06/2024-Feb.	**	0108/655681, 2015-07-16	0108/655681, 2015-07-1	DTI/268669-7/2024-Okt.
Tested size (mm), WxH		1400 x 1600	1400 x 1600	-	1430 x 1600	1230 x 1480	1230 x 1480	-	1400 x 1600

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Declaration Of Performance VELFAC EDGE; Enhanced weather performance**** 4.11 Acoustic performance - Rw (C;Ctr)**

Glass / Panels

Test report

Opening window

Internal sash 6mm

Internal sash 10mm

4-24-4 Clear/Energi Std WE Grey w. argon	O100282-1259373	30 (-1;-5)	-	-
4-22-6,8 Clear/Energy Std Lam Safe WE Grey w. argon	O100282-1259373	37 (-2;-6)	-	-
4-20-8,8 Clear/Energy Std Lam Safe Sound WE Grey w. argon	O100282-1259373	39 (-2;-6)	-	-
6-18-8,8 Clear/Energy Std Lam Safe Sound WE Grey w. argon	O100282-1259373	40 (-2;-6)	-	-
8,8-14-9,5 Laminated Sound Energy/Energy Std Lam Safe WE Grey w. argo	O100282-1259373	42 (-2;-6)	-	-